

Work Order ID 52780

October 14, 2009 10:38:54 AM



Page 1

Item ID: D412-742-013

Accept



Setup Start



Revision ID: D

Stop



Item Name: Float Skidtube Installation

Start Date: 14/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 02/11/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev D

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D412-742-013 CHG006

Sortuloy

for BG 09/11/03

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

Pick Kit 11/09

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

Sortuloy

QC 10/09

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Item ID: D412-742-013

Accept



Setup Start



Revision ID: D

Stop



Item Name: Float Skidtube Installation

Start Date: 14/10/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 02/11/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Identify and pack for shipping as per PPP D412-742-013

Location: H09/11/09

140



QC

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Quality Control

09/11/05
09-11-7

Picklist Print

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Work Order ID: 52780

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation

Comments:

Start Date: 14/10/2009

Required Date: 02/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D412-742-043RevH

Manufactured

No

110

Each

0.0000

1.0000

Replacement Float Skidtube

D2571RevE

Manufactured

No

110

Each

15.0000

1.0000

Saddle, Fwd Out 205

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

12

11644

1

43564

4

47564

7

Main Warehouse

ST433

3

51520

3

D2572RevE

Manufactured

No

110

Each

13.0000

1.0000

Saddle, Fwd In 205

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

13

43565

4

51521

9

52784 PO

B 51414 10/11/09 e

N/A

S

S
saddle

14 K742-013

Picklist Print

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Work Order ID: 52780



Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D2573RevE		Manufactured	No			110	Each	12.0000	1.0000			
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Saddle, Aft Out 205

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		

Main Warehouse

ST	12	
----	----	--

43566	4	
-------	---	--

44206	1	
-------	---	--

47566	7	
-------	---	--

D2574RevE		Manufactured	No			110	Each	3.0000	1.0000			
-----------	--	--------------	----	--	--	-----	------	--------	--------	--	--	--



Saddle, Aft In 205

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		

Main Warehouse

ST	3	
----	---	--

43567	3	
-------	---	--

Picklist Print

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Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2876RevB

Manufactured

No

110

Each

191.0000

2.0000



Saddle Spacer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

144

42364

144

Main Warehouse

ST051

47

51540

47

D2877RevB

Manufactured

No

110

Each

122.0000

2.0000



Saddle Spacer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

122

46518

1

47292

84

51541

37

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Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3403-1RevB

Manufactured

No

110

Each

111.0000

16.0000



Bushing

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

111

41709

84

44368

16

46691

11

D2747RevB

Manufactured

No

110

Each

297.0000

4.0000



Set Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

297

39224

4

43855

93

51921

200

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Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3533-1RevB

Manufactured

No

110

Each

210.0000

2.0000



Set Screw

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

210

47625

10

51602

200

AN4C6A

Purchased

No

110

Each

466.0000

16.0000



Bolt

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

4

103344

4

Main Warehouse

ST

462

111295

0

111724

62

112759

200

112794

200

Picklist Print

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Work Order ID: 52780



Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN4C52A		Purchased	No			110	Each	156.0000	8.0000			
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BOLT

Handwritten signature/initials

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

156

103914

19

112543

87

112641

50

AN6C12A		Purchased	No			110	Each	171.0000	8.0000			
---------	--	-----------	----	--	--	-----	------	----------	--------	--	--	--



BOLT

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

171

104289

1

110396

170

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Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D4672-3RevB

Manufactured

No

110

Each

719.0000

32.0000



Phendlic Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

219

34471

8

48258

211

Main Warehouse

ST117

500

51596

500

AN960C416L

Purchased

No

110

Each

2,212.000

32.0000



WASHER

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

44

104925

44

Main Warehouse

ST

2168

111916

2

112492

266

112612

1000

112794

500

112828

400

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Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3672-9RevB

Manufactured

No

110

Each

563.0000

8.0000



Phenolic Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

563

35523

563

AN960C616L

Purchased

No

110

Each

120.0000

8.0000



WASHER

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

120

107242

2

110382

68

111424

50

D3672-11RevB

Manufactured

No

110

Each

167.0000

16.0000



Phenolic Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

167

35524

167

Picklist Print

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Work Order ID: 52780



Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21043-4 Nut		Purchased	No			110	Each	1,067.000	29.0000			
<div> <div>Warehouse</div> <div>Location</div> <div>OFFSHORE</div> <div>FG</div> <div>104603</div> <div>Main Warehouse</div> <div>ST</div> <div>112243</div> <div>112314</div> <div>112492</div> </div> <div> <div>Loc Qty</div> <div>40</div> <div>40</div> <div>1027</div> <div>2</div> <div>725</div> <div>300</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> <div></div> <div></div> <div></div> </div>												
D3403-3RevB Bushing		Manufactured	No			110	Each	28.0000	8.0000			
<div> <div>Warehouse</div> <div>Location</div> <div>Main Warehouse</div> <div>ST</div> <div>44369</div> </div> <div> <div>Loc Qty</div> <div>28</div> <div>28</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>												
D3405-041RevB Lug Assembly		Manufactured	No			110	Each	0.0000	1.0000			

Picklist Print

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Work Order ID: 52780



Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3405-043RevB

Manufactured

No

110

Each

6.0000

1.0000



Lug Assembly

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

6

46589

1

46863

1

51652

4

AN4C47A

Purchased

No

110

Each

124.0000

4.0000



Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

124

112489

2

112641

100

112816

22

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Work Order ID: 52780

Parent Item: D412-742-013RevD

Parent Item Name: Float Skidtube Installation

Comments:

Start Date: 14/10/2009

Required Date: 02/11/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3407-041RevE		Manufactured	No			110	Each	20.0000	1.0000			

Tow Ring

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	3	
35780	3	
Main Warehouse		
ST	17	
48356	1	
50755	4	
51926	12	

Handwritten: N/A

D3417-3RevE

Manufactured No

110 Each 28.0000 2.0000

Washer

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	28	
51648	28	

Picklist Print

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Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3456-1RevA		Manufactured	No			110	Each	189.0000	1.0000			

Washer

WarehouseLoc QtyLoc CodeLocation

OFFSHORE

FG

7

25701

7

Main Warehouse

ST

182

51653

182

AN3C37A

Purchased

No

110

Each

163.0000

1.0000

BOLT

WarehouseLoc QtyLoc CodeLocation

Main Warehouse

ST

163

111976

63

112454

100

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Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN3C40A		Purchased	No			110	Each	97.0000	1.0000			
BOLT												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	97	
106169	7	
106176	40	
112454	50	

AN3C41A		Purchased	No			110	Each	248.0000	1.0000			
BOLT												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	4	
103324	4	
Main Warehouse		
ST	244	
111925	44	
112431	100	
112829	100	

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Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN3C42A		Purchased	No			110	Each	146.0000	1.0000			
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BOLT

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

146

106169

46

106176

100

AN3C43A		Purchased	No			110	Each	91.0000	4.0000			
---------	--	-----------	----	--	--	-----	------	---------	--------	--	--	--



BOLT

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

91

106227

2

106228

35

107457

54

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Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN3C46A		Purchased	No			110	Each	93.0000	5.0000			
BOLT												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	93	
106169	5	
106176	9	
111918	79	

AN960C10L		Purchased	No			110	Each	4,772.000	26.0000			
washer												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	100	
103585	100	
Main Warehouse		
ST	4672	
112116	1009	
112612	3663	

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Parent Item: D412-742-013RevD



Parent Item Name: Float Skidtube Installation

Start Date: 14/10/2009

Required Date: 02/11/2009

Comments:

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Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21043-3		Purchased	No			110	Each	5,135.000	13.0000			



Nut

MA

Warehouse
Location

Loc Qty

Loc Code

OFFSHORE

FG

80

103691

80

Main Warehouse

ST

5055

111819

78

112243

39

112314

4938
